

# LI-ION BATTERY INDUSTRY

## MEASUREMENT & QUALITY CONTROL SOLUTION

ALUMINUM & COPPER FOIL  
ANODE & CATHODE COATING  
CALENDER  
SLITTER  
BATTERY SEPARATOR FILM





FRANCE HEADQUARTERS

Founded in 1992, SCANTECH was first to introduce low-energy x-ray transmission technology for the measurement of lightweight materials. Today, over 1,000 scanners are installed annually around the world for many types of production lines, including all types of extruded films, non-woven fibers, lamination and coatings processes, and metals.

SCANTECH continues to lead the world-wide market for X-ray, laser, infrared, and microwave online measurement and control systems, as well as visual inspection tools thanks to our focus on innovation. We are dedicated to expanding and perfecting our offer to include groundbreaking technology, incorporating laser triangulation, ergonomic UI, and automatic calibration.

SCANTECH is headquartered in France, with fully-owned subsidiaries in China (Guangzhou), the USA, Germany, Italy, South Korea, India, Malaysia, and Taiwan. All core components, such as sensors and electronic circuit boards, are designed in France and the entire production process is supervised by French professional and technical personnel.

To ensure product quality and customer satisfaction, each subsidiary provides comprehensive customer support, and installation and maintenance services locally. With multiple assembly centers around the world, SCANTECH can supply the same high-quality products to domestic customers, and provide timely service and a complete stock of spare parts.

Each center is in full accordance with the quality standards of SCANTECH's production plant in France.

# ONLINE M AND COM

>1000

SYSTEMS INSTALLED EACH YEAR

7000+

SYSTEMS INSTALLED WORLDWIDE

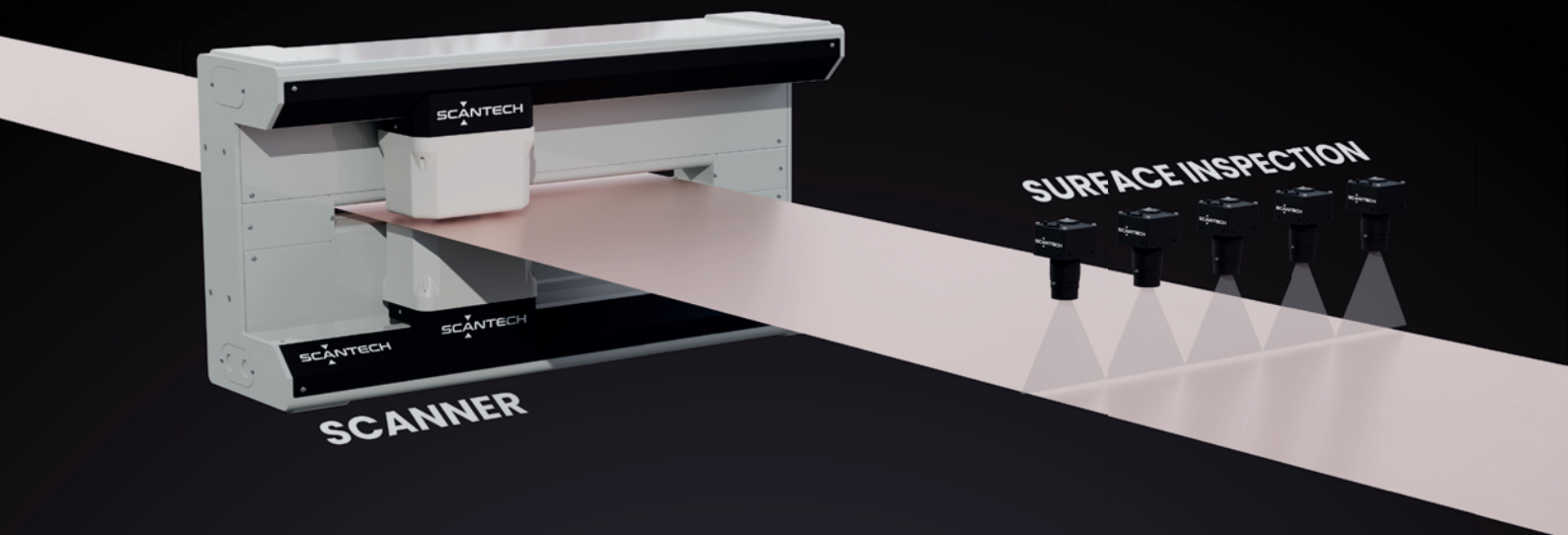


**SCAN ME** AND  
DISCOVER MORE  
ABOUT **SCANTECH**

MEASUREMENT  
CONTROL

MEASUREMENT AND QUALITY CONTROL SOLUTION

# ALUMINUM & COPPER FOIL



## MEASUREMENT SYSTEM

1 SCANNER

Thickness measurement

1 CAMERA STATION

Surface inspection system

## HMI

- 1 supervision station with the FLEXSCAN interface
- OPC-UA connection with the SCANTECH network

## LOCATION

- On the slitter line for copper foil
- On the lamination line for aluminum foil



# FEATURES

## RECOMMENDED SCANNER

### SCANNER

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Type: Micro OF3

Width: from 500 to 2000mm

## MEASUREMENT

### THICKNESS MEASUREMENT

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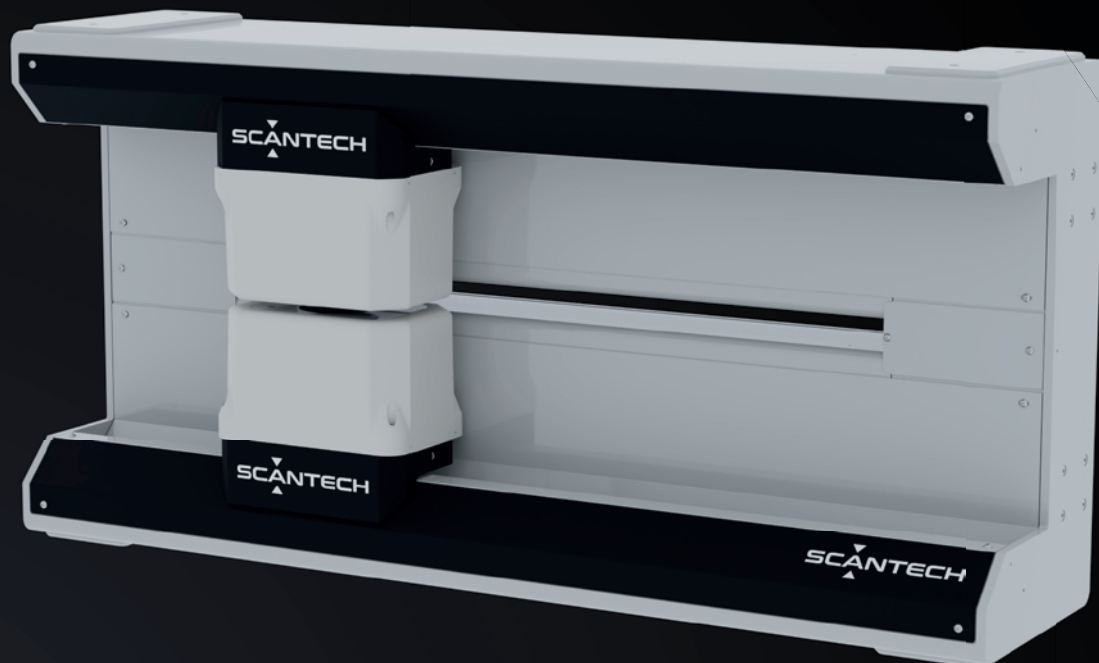
- Range: 1 to 100 $\mu$ m
- Technology: low-energy x-ray transmission sensor
- Accuracy: Better than 0.1%

## VISUAL INSPECTION

### SURFACE INSPECTION

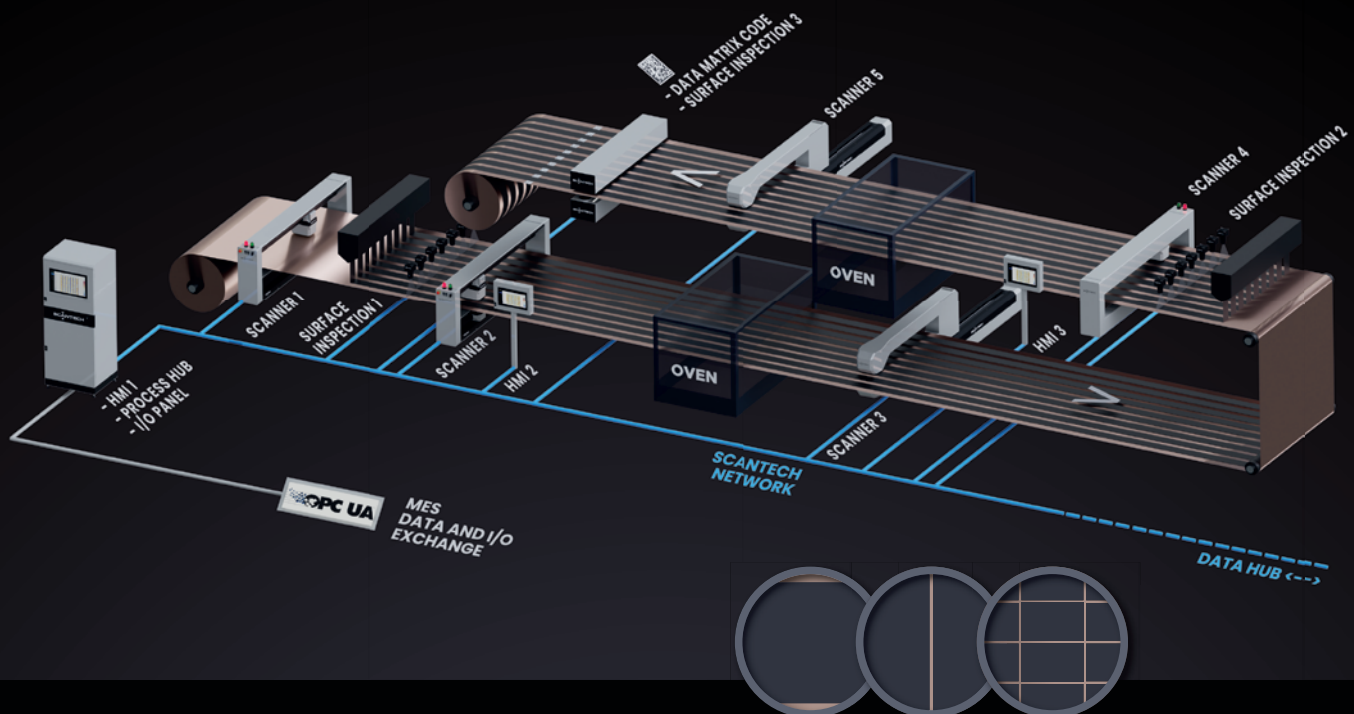
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- CD resolution: <100 $\mu$ m
- MD resolution: <100 $\mu$ m
- Defect classification



MEASUREMENT AND QUALITY CONTROL SOLUTION

# ANODE & CATHODE COATING LINES



## MEASUREMENT SYSTEM

### 5 SCANNERS USING OUR ADVANCED SAME SPOT TECHNOLOGY

- Scanner 1 for the foil substrate
- Scanner 2 and 4 for each wet coating section
- Scanner 3 and 5 for each dry coating section

### 3 CAMERA STATIONS

- Surface inspection systems 1 and 2 for each wet coating section
- Surface inspection system 3 before the winder

## HMIs

### 3 SUPERVISION STATIONS WITH THE FLEXSCAN INTERFACE

- 2 HMIs dedicated to the coating stations
- 1 full-line HMI inside the control room
- OPC-UA connection with the SCANTECH network

# FEATURES

## RECOMMENDED SCANNERS

### SCANNERS: 1, 2 & 4

- Type: LV3 O-Frame
- Typically 800mm for cathodes and 1400mm for anodes

### SCANNERS: 3 & 5

- Type : HC3 C-Frame if thickness is required  
LV3 O-Frame if thickness is not required

## MEASUREMENTS

### FOIL BASIS WEIGHT MEASUREMENT

- Range: 1 to 100 $\mu$ m
- Technology: low-energy x-ray transmission sensor
- Accuracy: Better than 0.1%

### WET OR DRY BASIS WEIGHT MEASUREMENT

- Range: 1 to 500g/m<sup>2</sup>
- Technology: auto-calibration x-ray sensor
- Edge detection resolution:  $\approx$  0.5mm
- Accuracy: Better than 0.1%
- Absolute weight measurement without calibration: better than 1%
- "Bunny ears" profile visualization

### OPTIONAL DRY THICKNESS MEASUREMENT

- Range: 1 to 3000 $\mu$ m
- Technology: confocal sensor
- Accuracy: Better than 1 $\mu$ m

### OPTIONAL DRY DENSITY MEASUREMENT

- Obtained using the ratio of the basis weight and the thickness
- Accuracy: Better than 1%

## VISUAL INSPECTION

### DEFECT DETECTION

- CD resolution: <100 $\mu$ m
- MD resolution: <100 $\mu$ m
- Defect classification

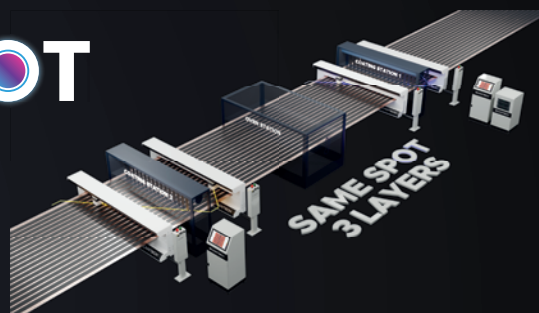
### GEOMETRY MEASUREMENT

- Geometric figure control, including double-sided overlapping patterns and ceramic coating
- Patterns and stripes
- Accuracy: Better than 0.1 $\mu$ m

### TRACEABILITY

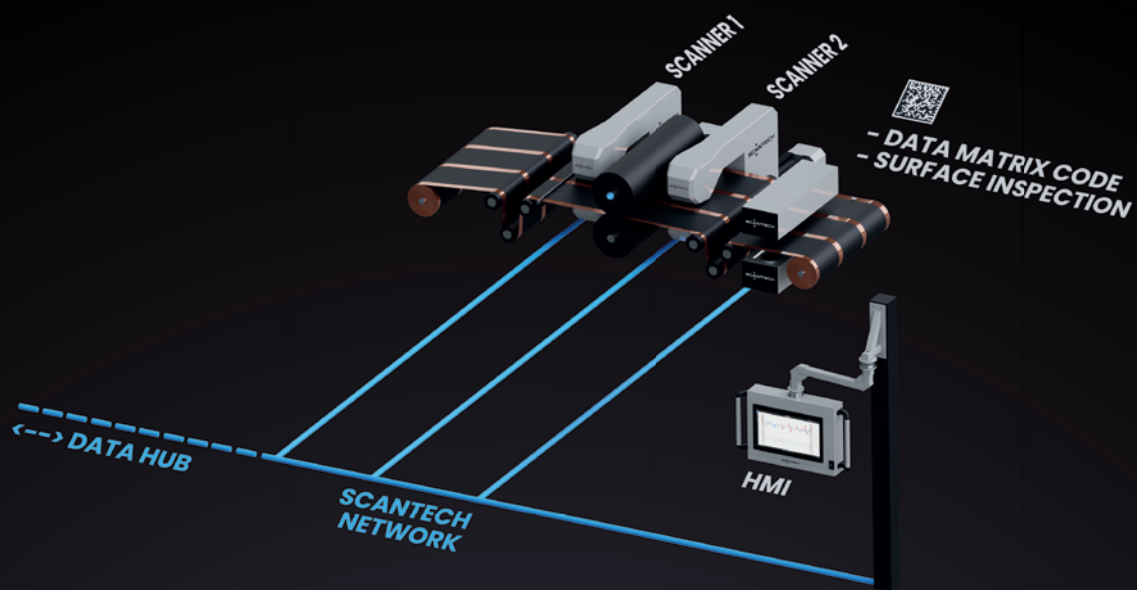
Data Matrix Code (DMC) interpretation

ADVANCED  
**SAME SPOT**



MEASUREMENT AND QUALITY CONTROL SOLUTION

# ANODE & CATHODE CALENDERING LINES



## MEASUREMENT SYSTEM

### 2 SCANNERS

- Scanner 1 measures the thickness before the calender
- Scanner 2 measures the thickness and the density after the calender

## VISUAL INSPECTION SYSTEM

### 1 CAMERA STATION

- Surface inspection system after the calender

## HMIs

### 1 SUPERVISION STATION WITH THE FLEXSCAN INTERFACE

- 1 HMI next to the calender station
- OPC-UA connection with the SCANTECH network

# FEATURES

## RECOMMENDED SCANNERS

### SCANNERS 1 & 2

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Type: HC3 C-Frame      Before and after the calender

## MEASUREMENTS

### THICKNESS MEASUREMENT BEFORE THE CALENDER

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- Range: 1 to 3000 $\mu$ m
- Technology: confocal sensor
- Accuracy: Better than 1 $\mu$ m

### BASIS WEIGHT MEASUREMENT AFTER THE CALENDER

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- Range: 1 to 500g/m<sup>2</sup>
- Technology:  
auto-calibration weight measurement sensor
- Accuracy: Better than 0.1%

### DENSITY MEASUREMENT

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Obtained using the ratio of the basis weight and the thickness

## VISUAL INSPECTION

### DEFECT DETECTION

---

- CD resolution: <100 $\mu$ m
- MD resolution: <100 $\mu$ m
- Defect classification

### GEOMETRY MEASUREMENT

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- Geometric figure control, including double-sided overlapping patterns and ceramic coating
- Patterns and stripes
- Accuracy: Better than 0.1 $\mu$ m

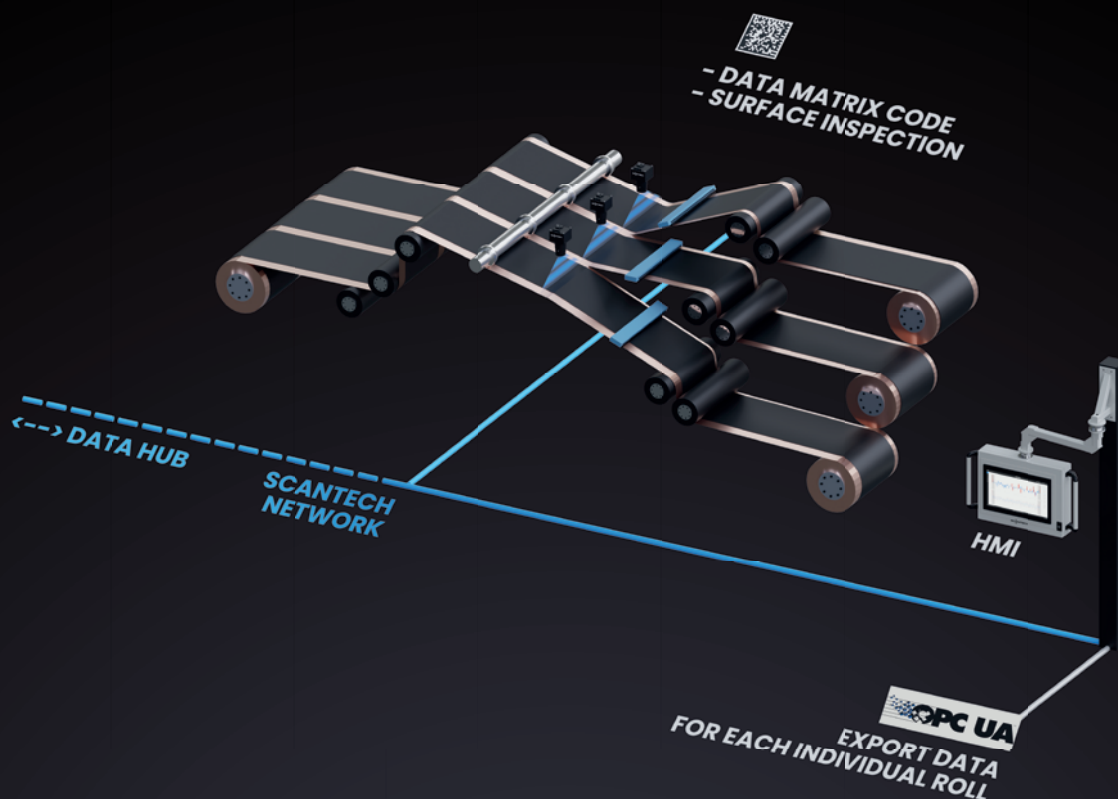
### TRACEABILITY

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- Data Matrix Code (DMC) interpretation

FEATURE SYSTEM FOR

# ANODE & CATHODE SLITTER LINES



## VISUAL INSPECTION SYSTEM

1 CAMERA STATION

- Surface inspection system after the slitter

## HMI

1 SUPERVISION STATION WITH  
THE FLEXSCAN INTERFACE

- 1 HMI next to the slitter station
- OPC-UA connection with the SCANTECH network



# FEATURES

## VISUAL INSPECTION

### DEFECT DETECTION

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- Defect classification

### TRACEABILITY

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- Data Matrix Code (DMC) interpretation

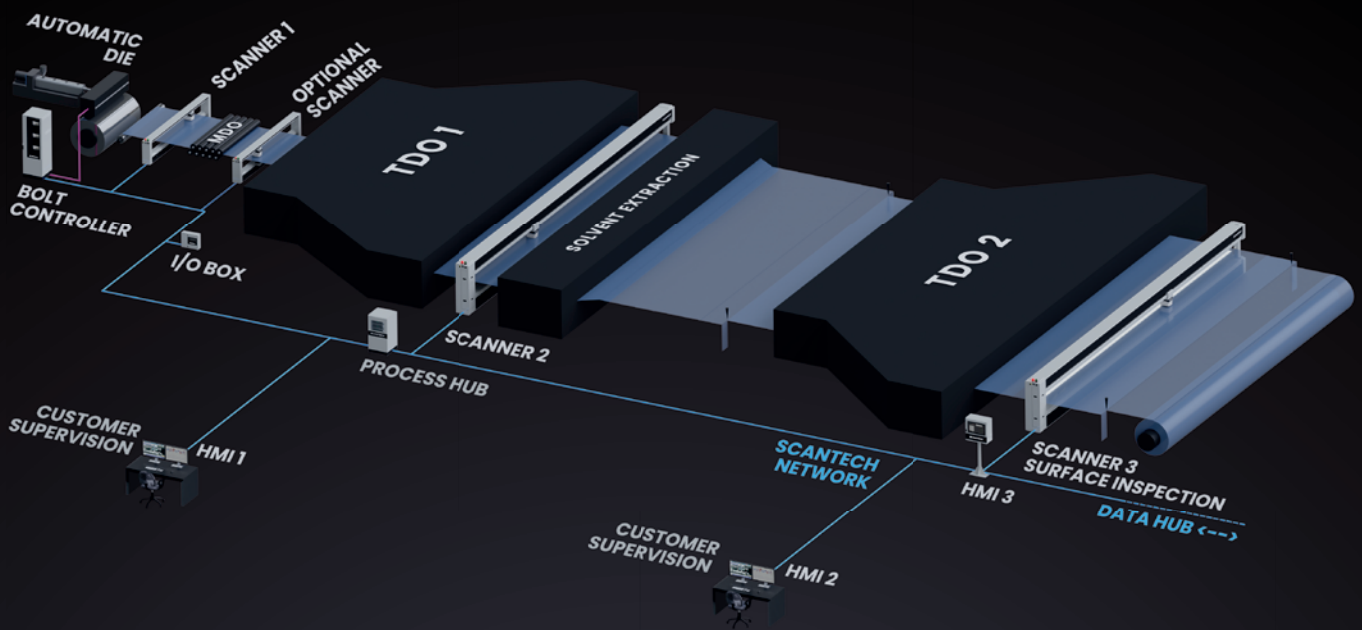
**TRACEABILITY  
SURFACE INSPECTION**



MEASUREMENT AND QUALITY CONTROL SOLUTION

# BATTERY SEPARATOR FILM

CONTROL | VISUAL INSPECTION



## CONTROL



**AUTO MAPPING**

APC - Auto Profile Control



**TDO STRETCH PROFILE**



**MELT FLOW MODEL**

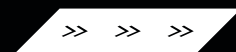


**CASCADE CONTROL**



**BOLT CONTROLLER**

Power & Temperature  
Control up to 360 bolts



**MACHINE DIRECTION  
CONTROL**

# BIAX SCANNERS

Powerhouse performance



FROM 500mm TO 15000mm

## FEATURES



True Thickness



TDO Stretch Profile



Edge Profile



Defect Detection



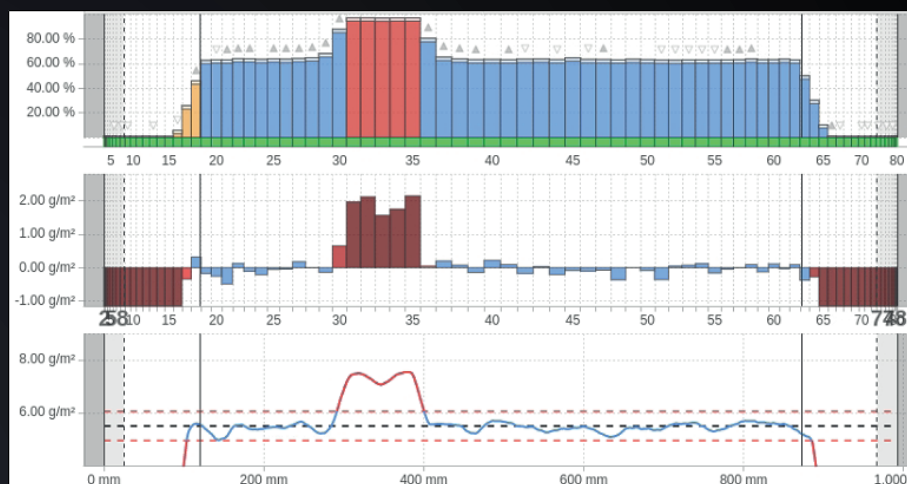
Filler:  $\text{CaCo}_3$  |  $\text{TiO}_2$  |  $\text{BaSo}_4$

**FX FLEXSCAN**

INDUSTRY 4.0

**CPC UA**

Bolt representation and automatic die control.



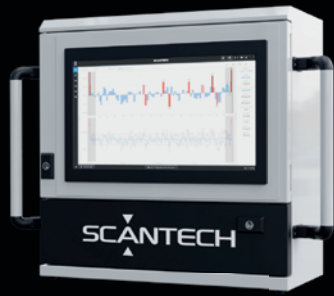
For more information please visit [www.scantech.com](http://www.scantech.com)

# SCANNERS



# HMIs

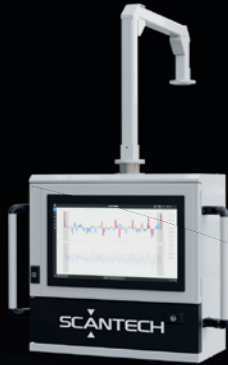




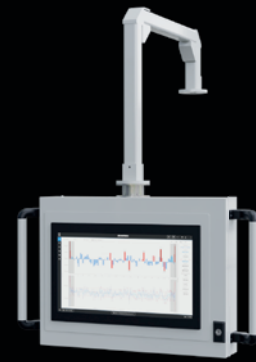
**MOUNT CABINET**



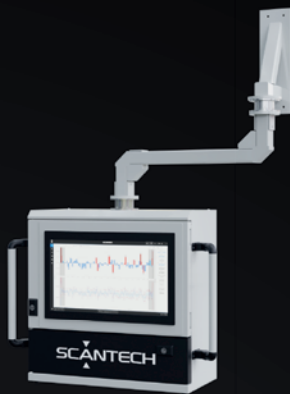
**SLIM ENCLOSURE**



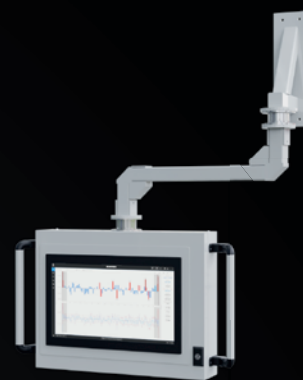
**MOUNT CABINET**  
with standard arm



**SLIM ENCLOSURE**  
with standard arm



**MOUNT CABINET**  
with standard H bracket



**SLIM ENCLOSURE**  
with standard H bracket



**MOUNT CABINET**  
with standard L bracket



**SLIM ENCLOSURE**  
with standard L bracket



A WORLDWIDE GROUP



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