

LIVCER

MONODOSES THERMOFORMÉES
THERMOFORMED UNIT DOSES



SKIN
CARE



MAKE
UP



PRESENTATION

GENERAL PRESENTATION

- Independent family business
- Created in 1988 by Charles de Livonnière
- Chairman : Charles de Livonnière
- Managing Director : Aude de Livonnière
- 47 employees
- 2 separated activities :
 - Printing on multilayer films (for pharmaceutical and dietetic industry) directed by Charles de Livonnière
 - Packaging of thermoformed doses (for cosmetic and dietetic industry) directed by Aude de Livonnière
- Turnover : Around 14 000 000 Euros

LIVCER MONODOSES

- Managing director and sales manager : Aude de LIVONNIERE
- 22 employees
- Production facilities : 2000 sqm
- 9 production lines
- Over 100 000 000 replicas per year
- Over 300 productions per year
- Over 130 standards shapes
- Vertical and horizontal thermoforming technology

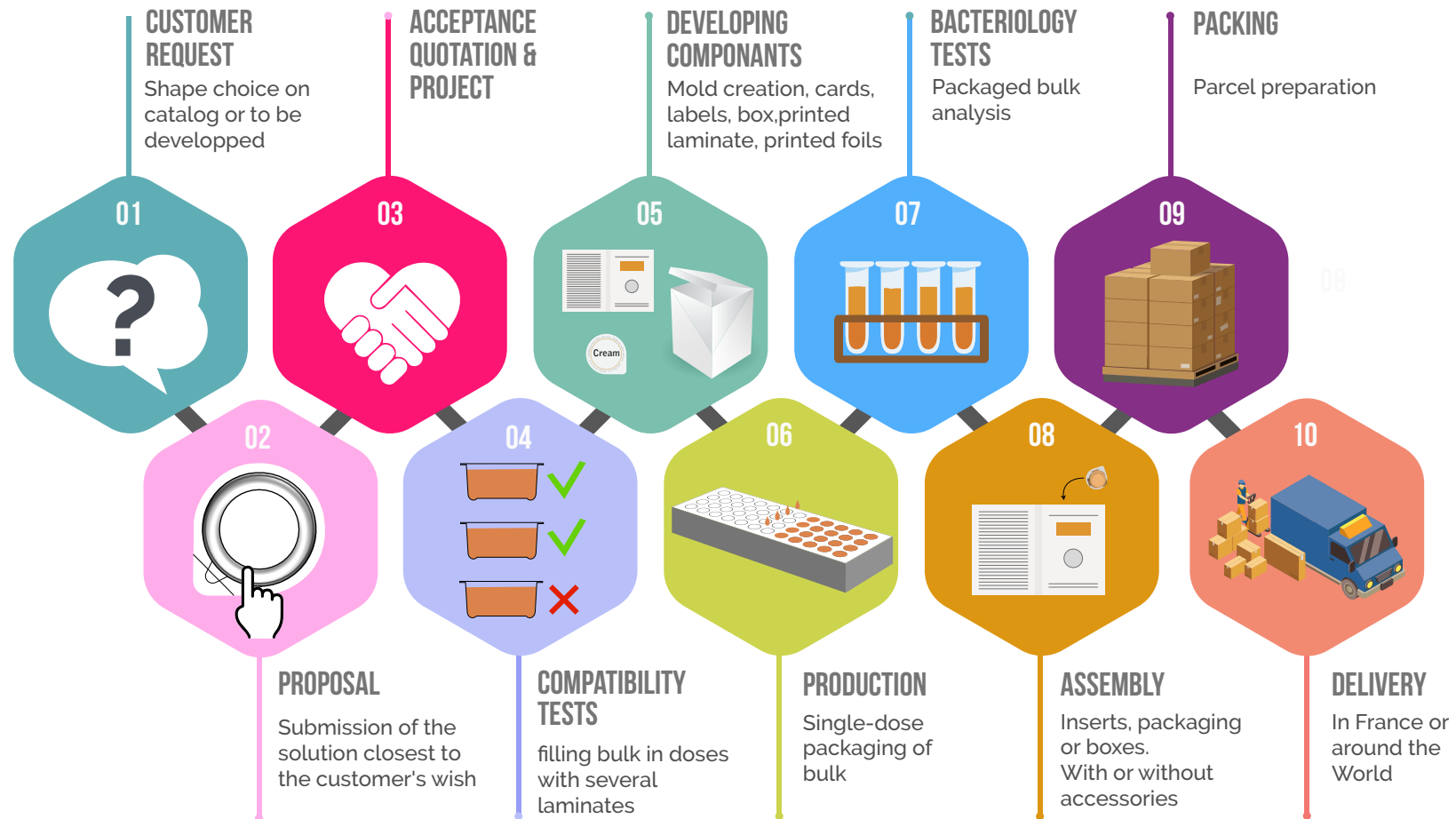
WE MANUFACTURE YOUR SAMPLES AND SALES PRODUCT

We have mastered the art of
thermoformed miniatures.

We faithfully reproduce your
skin care and makeup products.
We add the magic to your gifts,
whatever your distribution method
online or at points of sale.



FABRICATION PROCESS



You supply the bulk and we offer you a turnkey service: selection of a standard model out of 130 molds or custom-made, compatibility tests, single-dose packaging, assembly of the sample and accessories, printing of secondary packaging and final packaging (insert or box), delivery (loose or in boxes) and **quality control checks at every stage of the production process.**



**A wide choice of
products to fill**



LIQUID PRODUCT

CREAMY PRODUCT

PASTY PRODUCT

LOOSE POWDER

SOLID PRODUCT



Ouverture

VERTICAL FILLING

dose can be thermoformed from both sides.

The vertical filling is suitable for liquid products such as micellar waters, oils, emulsions or bi-phase formulas.

His snap-off opening is particularly suitable for bottle shape doses.

BOTH SIDES ARE THICK AND SOLID MATERIAL.

HORIZONTALLY FILLING



Photo : Matta



Horizontally
filled production
lines allow us

TO FILL ALL TYPES OF PRODUCTS.

The doses filled on flat lines are sealed
by an aluminium foil or a thin PE foil.
The thermoformed part is thick and solid
material.

They have two types of opening :
snap-off and peelable.

OTHERS NOW-HOW

We are able to fill different bulks and different textures in the same mold and create rituals



Pearls filling (micro-oil bubbles containing active ingredients)



In partnership with Capsum, Livcer specifically created a system to fill one of the formulator's flagship innovations, the «Microfluidic».

Similar to caviar with their ultra thin membrane and a liquid heart, these pearls are highlighted in our doses, offering a multitude of customization possibilities.

BI-COLOR : Revolutionary technology for casting two products in the same cavity



Thanks to his expertise, Livcer has developed way to sample lipstick with double formulas, a balm in center and lipstick outside.

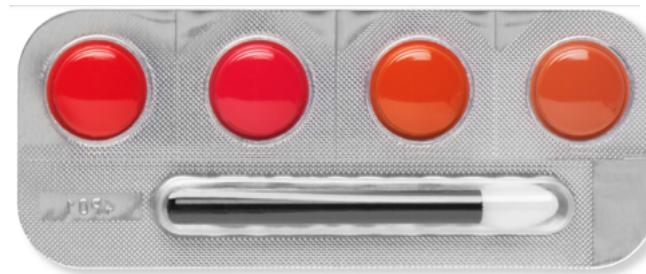
we offer this process for skincare. with the help of a complex system of pumps, we can fill, in the same dose a gel, a cream, or a liquid simultaneously.

This innovation allows brands offering this type of technology, to promote with ease their products.

STANDARD MOLDS

We
offer more than
130 STANDARD MOLDS
for skin care and make up.

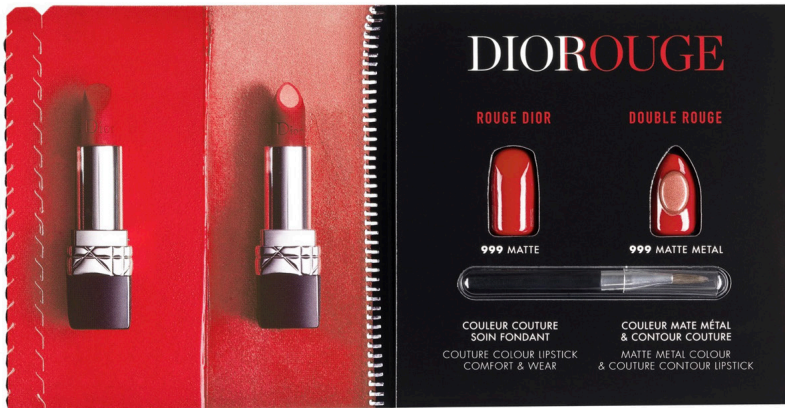
With or without brushes,
shapes, capacity, applications,
our range is very diversified
to meet your needs.



CUSTOM MOLDS

Our cutting edge industrial tools, talented teams and versatile thermoforming process allow us to create the **SINGLE-DOSE PACKAGING OF YOUR CHOICE.**

Based on your brief, we design a unique single-dose shape that is exclusive to your brand.

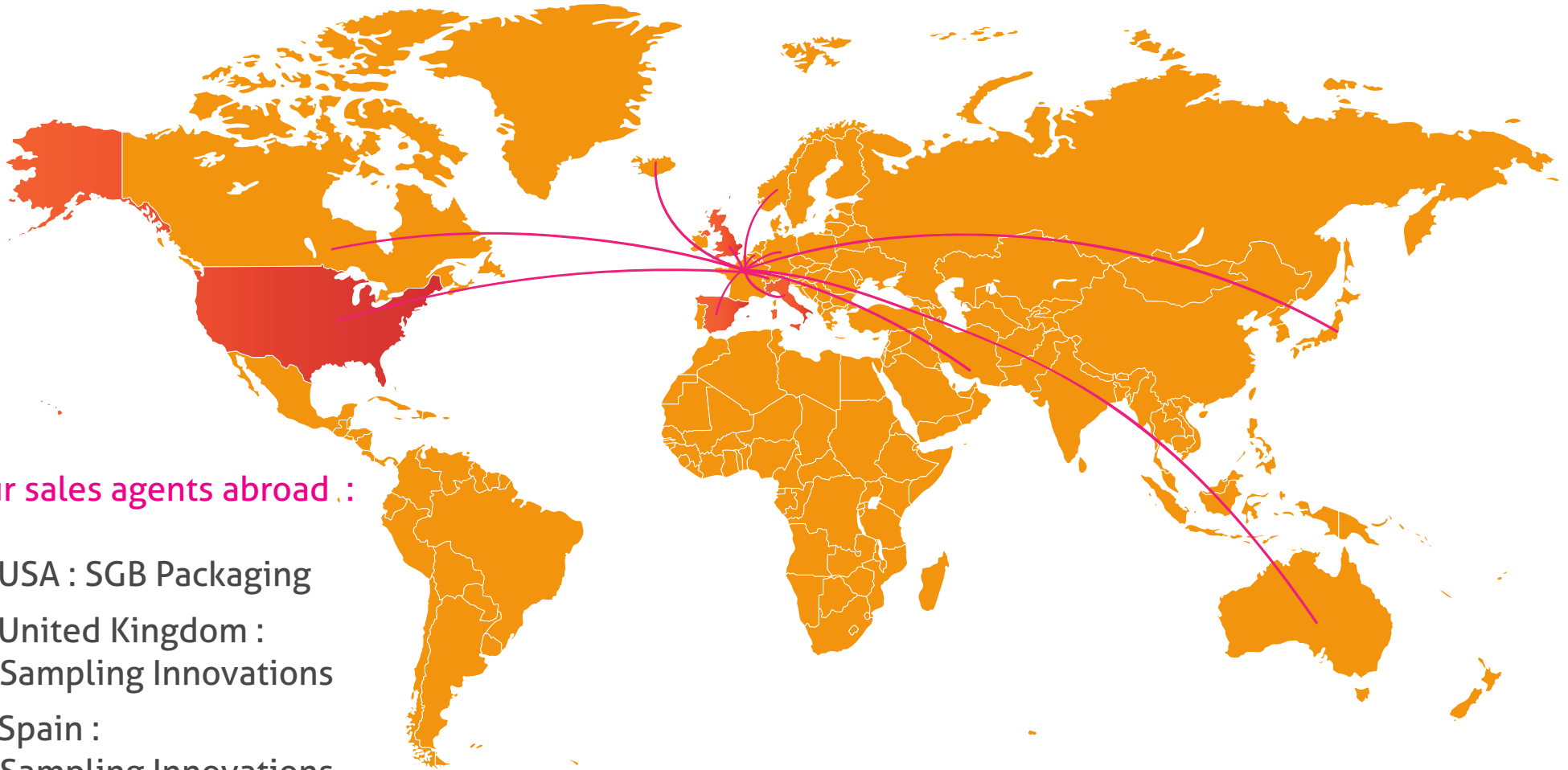


MANAGERIAL STAFF

- Managing director and sales Manager : Aude de Livonnière
- Sales coordinators : Catherine Bouriez / Marie Claire Luambo
- Production manager : Emmanuel de Tracy
- Technical manager : Victor Reis
- Quality manager : Annie Berkovich
- Responsible for compatibility tests : Aline Pessoa
- End packing manager : Kheng Peinturier
- Communication manager / Model maker : Marion PATORET

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LIVCER IN THE WORLD



Our sales agents abroad :

- USA : SGB Packaging
- United Kingdom : Sampling Innovations
- Spain : Sampling Innovations
- Italy : Genaral Pack

PRODUCTION EQUIPMENT

- 9 production lines
- Large quantity of pumps adapted to bulk from the most liquid to the most pasty, casting hot or cold and powder
- 6 labellers
- 3 inkjet coders
- For prototypes: 2 vacuum formers and 3D printer
- 1 thermoforming machine dedicated to tests
- More than 130 standard molds

QUALITY MANAGEMENT & QUALITY CONTROL

- Certified ISO 9001
- Certifié ISO 14001 (environnemental management)
- Certified Cosmetics GMP ISO 22716
- Committed with ECOCERT (organic cosmetics)
- FDA registrated (Food and Drug Administration)
- Quality control service
- Customer validation following quality audits, safety and ethical environment

INVESTMENTS

INVESTMENTS 2016-2018

- 3 thermoforming machines
- 60 filling pumps
- 6 filling pumps dedicated for powder
- Large format flexographic press

INVESTMENTS 2019

- Enlarging storage space

SOME REFERENCES

MAKEUP

LISE WATIER

PUPA

MAKE UP
FOR EVER



PROFESSIONAL - PARIS

fresh

nudebynature

ARTDECO

ORGANIC

PATYKA

Alban Muller
FRANCE ■ ■

Florame[®]

PRO

INSTITUT
ESTHEDERM
PARIS

MARIA GALLAND
PARIS

SOTHYS
PARIS

Stendhal

THALGO
LA BEAUTE MARINE

MILA MOURSI
PARIS

TEOXANE

LUXURY

CARITA
PARIS

Christian Dior
PARFUMS

CLARINS

COTY

GIVENCHY

ioma

VALMONT

YVES SAINT LAURENT

SKIN CARE

BIODERMA
LABORATOIRE DERMATOLOGIQUE

URIAGE
EAU THERMALE

YONKA
PARIS



LABORATOIRES
LIERAC
PARIS

LABORATOIRES YVES PONROY

RETAIL



Douglas

NOCIBÉ

YVES ROCHER

SOME REALISATIONS



OUR STRENGTH AND PHILOSOPHY

- The quality of our service
- Our innovative spirit
- Our price
- Our flexibility
- Our rapidity to meet your requirements
- Our technical competence

CONTACTS

ZA de la Sablière - 17 avenue de la Sablière – 94370 Sucy en Brie
France (15 km from Paris)

Tel : 33 (1) 56 74 16 16 - Site : www.livcer.com - dose@livcer.com

MANAGEMENT & SALES : Aude de Livonniere

aude.delivonniere@livcer.com / 33 (1).56.74.16.16 / 33 (6).82.68.54.76

SALES REP Coralie Simoneau : coralie.simoneau@livcer.com

SALES COORDINATOR :

Catherine Bouriez : catherine.bouriez@livcer.com

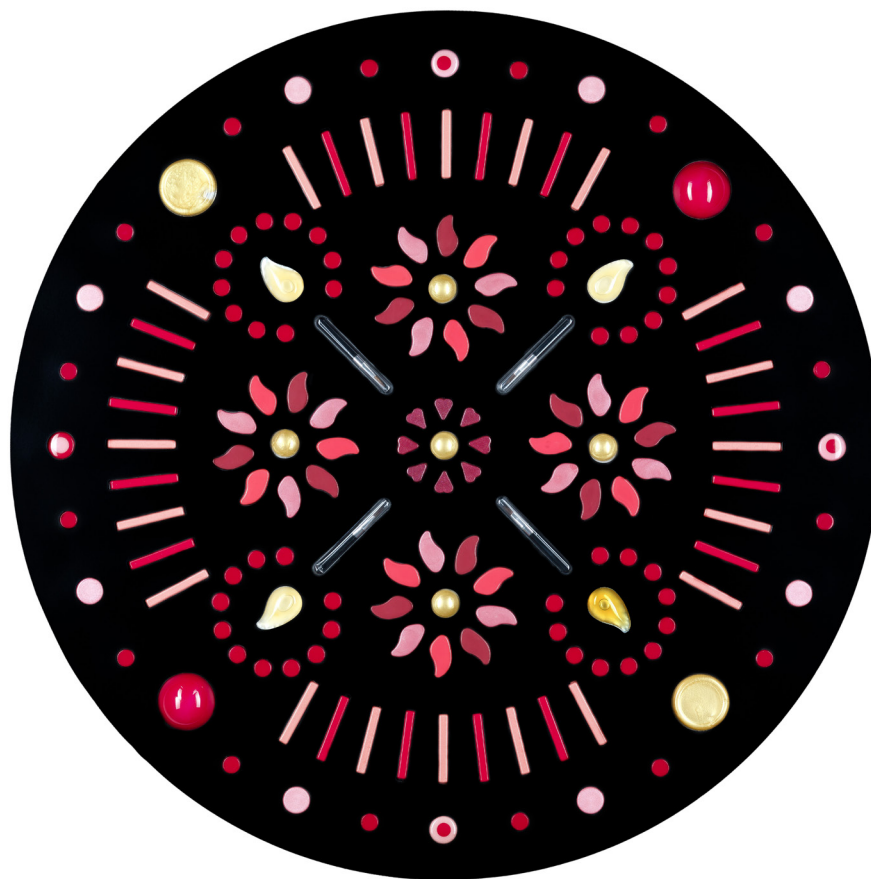
Marie Claire Luambo : mclaire.luambo@livcer.com

PRODUCTION Emmanuel de Tracy : emmanuel.detracy@livcer.com

TECHNICAL Victor Reis : victor.reis@livcer.com

QUALITY Annie Berkovich : annie.berkovich@livcer.com

COMPATIBILITY TESTS Aline Pessoa : aline.pessoa@livcer.com



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