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HOPOID

Available exclusively from Konica Minolta

ΚΟΝΙζΑ ΜΙΝΟΙΤΑ

# **Rhopoint IQ-S**

- 20/60/85° Glossmeter
- DOI Meter
- Haze Meter
- Goniophotometer







# The Rhopoint IQ-S

# The Rhopoint IQ-S is designed specifically to match automotive interior gloss measurement standards

The Rhopoint IQ-S quantifies surface quality problems that are invisible to a standard glossmeter

The Rhopoint IQ-S measures reflected image quality; it is the only hand held instrument that profiles how light is reflected from a surface. Glossmeters are usually used to measure the "shininess" of a surface but are not sensitive to common effects which reduce appearance quality.

IQ-S gloss measurements are fully compatible with existing Micro-TRI-gloss - S results and comes with a ISO 17025 / UKAS certified calibration tile.

The Rhopoint IQ-S can measure:

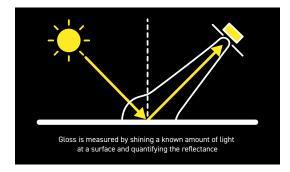
- 20/60/85° Gloss
- RSPEC
- Reflectance haze
- Reflected image quality
- Distinctness of Image (DOI)
  - Goniophotometric curves





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# What the Rhopoint IQ-S measures - in detail



### Gloss

A measurement proportional to the amount of light reflected from a surface.

**Geometry:** The correct measurement geometry should be used according to the sample finish – matt: 85°, mid gloss: 60°, high gloss: 20°



### RSPEC

The peak gloss measured over a very narrow angle.

**Usage:** It is very sensitive to surface texture and can be used to identify subtle differences in smooth surfaces.



# Distinctness of Image (DOI)

A measure of how clearly a reflected image will appear in a reflective surface.

Orange peel dramatically reduces appearance quality without affecting gloss readings. These two test panels measure identically with a standard glossmeter. The Rhopoint IQ-S with RIQ/DOI measurement can quantify the differences.







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### Reflected image quality (RIQ)

RIQ is used to quantify effects such as orange peel and surface waviness. This new parameter gives higher resolution results compared to Distinctness of Image (DOI) measurement and better mimics human perception of surface texture, especially on high quality finishes such as automotive.

**Symptoms of Poor RIQ:** Orange peel, brush marks, waviness or other structures visible on the surface. Reflected images are distorted.

**Causes:** Application problems, incorrect coating flow, coating viscosity too high/low, sag or flow of coating before curing, incorrect particle size/distribution, overspray, improper flash/ recoat time, inter coat compatibility, incorrect cure times and cure temperature.





On surfaces with haze, halos are visible around the reflections of strong light sources



Low Haze

Higher Haze

### **Reflectance haze**

An optical effect caused by microscopic texture or residue on a surface.

**Visible Symptoms:** A milky finish is apparent on the surface with a loss of reflected contrast. Halos and patterns can be seen around reflections of high intensity light sources.

**Causes:** Poor dispersion, raw material incompatibility, additive migration, vehicle quality, stoving/drying/ curing conditions, polishing marks, fine scratches, ageing, oxidisation, poor cleanliness/surface residue.

Haze is a common problem associated with coatings and polished materials. Surfaces with haze have a "milky" finish with a "shallow" reflected image. This important characteristic is directly measured with the Rhopoint IQs.

#### Reflectance haze compensation

The instrument compensates for reflection from within the coating for highly reflective pigments, metallic coatings and speciality pigments, allowing the haze of any painted surface to be measured.





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# **Features**

### Measurement

Fast measurement of all parameters. Full on-board statistics with graphical trend analysis and reporting.

Trigloss	5 + IQ	<b>3</b>
THENU ACUR	WE	
50o	60°	85°
79.2	91.9	98.4
RIQ	logHaze	Rspec
89.9	35.5	81.4

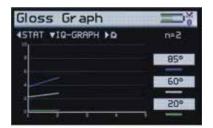
#### Measurement

Simultaneous measurement of all parameters, results are date and time stamped.

IQ S	tat	istic	5		
-	-STR	F FIG-0	RAPH	r	1=2
RI	Q	logH	aze	Rsp	ec
1.1	1	21	4	0.	8
Max	0.0	Max	12.4	Max	0.1
Min	0.0	Min	6.5	Min	0.1
Mean	0.0	Mean	9.5	Mean	0.1
SD	0.0	SD	2.1	SD	0.0

#### Statistics

Displays full statistics for the number of readings in the current batch.



#### Graphs

Graphical reporting for quick trend analysis.

Pass/	Fail		$\supset_{0}$
45 47 .			
Done			
	Max	Min	
20°	100.0	0.0	
60°	100.0	0.0	
85°	100.0	0.0	
logHaze	100.0	0.0	
DOI/RIQ	100.0	0.0	
Rspec	100.0	0.0	

#### Parameters

Pass / fail parameters can be defined for instant identification of non-conformances.



### **Goniophotometric Curves**

Different types of surface textures produce identifiably shaped reflectance profile. This goniophotometric data can be downloaded to PC for further analysis and comparison via the USB cable or Bluetooth Data Widget.

#### Easy Batching

User definable batch names and batch sizes for quicker and more efficient reporting.

#### Rapid data transfer

Software-free data transfer. USB connection to PC instantly recognises the device as a drive location which facilitates the quick transfer of files using Windows Explorer or similar.

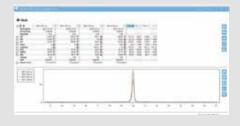
#### Power

20,000+ readings per charge. The instrument is rechargeable via USB/PC or mains

#### Direct data input via Bluetooth

Instantly transmit measured readings directly to programs such as MS Excel on your PC / tablet to greatly simplify the reporting process.

	1	2	3	4	5	6
DATE	05/10/2012	05/10/2012	05/10/2012	05/10/2012	05/10/2012	05/10/2012
TIME	11:52:20	11:52:25	11:52:30	11:52:36	11:52:41	11:52:47
20°	87.2	87.3	87.1	87.1	87.2	87.2
60°	92.6	92.6	92.6	92.6	92.6	92.5
85*	98.1	98.1	98	98.1	98	98
HAZE	0	0	0	0	0	0
LogHaze	0	0.6	0	0	0.6	0.1
DOI/RIQ*	99.8	99.8	99.8	99.8	99.8	99.8
RSPEC	87.2	87.3	87.1	87.1	87.2	87.2
CDiode	250	250	250	250	250	250
Calibrated	05/10/2012	05/10/2012	05/10/2012	05/10/2012	05/10/2012	05/10/2012
Serviced	12/09/2012	12/09/2012	12/09/2012	12/09/2012	12/09/2012	12/09/2012
S/N	1002322	1002322	1002322	1002322	1002322	1002322



Statistical analysis via Novo-Gloss Multi Gauge Software

This software provides an easy means to measure, import and compare data and export the measurements into several other file formats, e.g. PDF, Excel® or CSV.



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# **Applications**

The DOI, Haze and RSPEC values measured by the Rhopoint IQ-S allow the user to quantify and control the surface textures that reduce the perceived quality of manufactured products.

The meter is widely used throughout many industries to assess the reflective qualities of products, in particular automotive exteriors and interiors.



Automotive



Printed Cartons



Automotive Re-finish



Car Detailing



Furniture





Aerospace



Metal Polishers



Plastics Industry



Polished Stone



Powder Coating

Smart Devices, PC

& Laptop Covers

Textile



Polished Stone











Coatings



Printing Ink





# **Specifications**

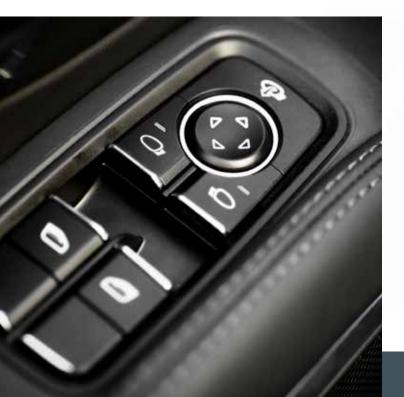
20° Gloss		
Range (GU)	0-100	100-2000
Repeatability	0.2 (GU)	0.2%
Reproducibility	0.5 (GU)	0.5%
Resolution (GU)	0	.1
Measurement Area	6.0 x 6	.4 (mm)

60° Gloss			
Range (GU)	0-10	10-100	100-1000
Repeatability	0.1 (GU)	0.2 (GU)	0.2%
Reproducibility	0.2 (GU)	0.5 (GU)	0.5%
Resolution (GU)		0.1	
Measurement Area	9.0 x 13.5mm		ı

85° Gloss		
Range (GU)	0-100	100-199
Repeatability	0.2 (GU)	0.2%
Resolution (GU)	0	.1
Measurement Area	4.4 x 44	.0 (mm)

Gloss Standards	*	
ISO 2813	ASTM D523	ISO 7668
ASTM D2457	DIN 67530	JIS Z 8741
Haze		
Range (Log HU)		0-500
Repeatability (Log HU) 1		1
Reproducibility (Log	HU)	10
Resolution		0.1
Measurement Area (	Measurement Area (mm) 6.0 × 6.4	
Standards	ASTM E43	30 ASTM D4039

	RSPEC	DOI	RIQ
Range	0-2000 GU	0-100	0-100
Repeatability	0.2%	0.2	0.2
Reproducibility	0.5%	0.5	0.5
Resolution	0.1	0.1	0.1
Measurement Area		6.0 x 6.4 (mm)	
Standards	Rhopoint	ASTM E430	Rhopoint







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# Specifications

Instrument information	
Battery Type	Rechargeable lithium ion
Operation (hours)	17+
Readings per charge	20,000+
Memory	8MB, 999 readings
Operating Temperature	15-40°C (60-104°F)
Operating Humidity	Up to 85%, non condensing
Commodity Code	9027 5000





## **Dimensions & Weights**

Dimensions	65mm x 140mm x 50mm (H x W x D)	
Weight	390g	
Packed weight	1.6kg	
Packed dimensions	110mm x 280mm x 220mm (H x W x D)	

Included Accessories	
Certifications	<ul> <li>ISO 17025 / UKAS calibration certificate</li> <li>Values at 20/60/85 = 100 GU</li> <li>As recommended in ISO 2813 / ASTM D523</li> </ul>
Cables	• USB data & mains cable • Wrist strap
USB Contains:	<ul> <li>Instruction manual</li> <li>Bluetooth data app</li> <li>Example Excel spreadsheets</li> </ul>
Novo-Gloss Multi Gauge software	



Also available **Rhopoint IQ Flex 20 S** For gloss, haze and DOI measurement of curved or small surfaces.

Instructional videos

Free extended warranty: Please register your product at www.rhopointinstruments.com/instrument-registration

Free light source warranty: Guaranteed for the life of the instrument

**Calibration and service:** Fast and economical service via our global network of accredited Calibration and service centres. For detailed information, please visit **www.rhopointinstruments.com/support** 





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