merbrain®

Enerbrain for the









We simplify

energy management



of buildings by making them efficient and sustainable

We are certified

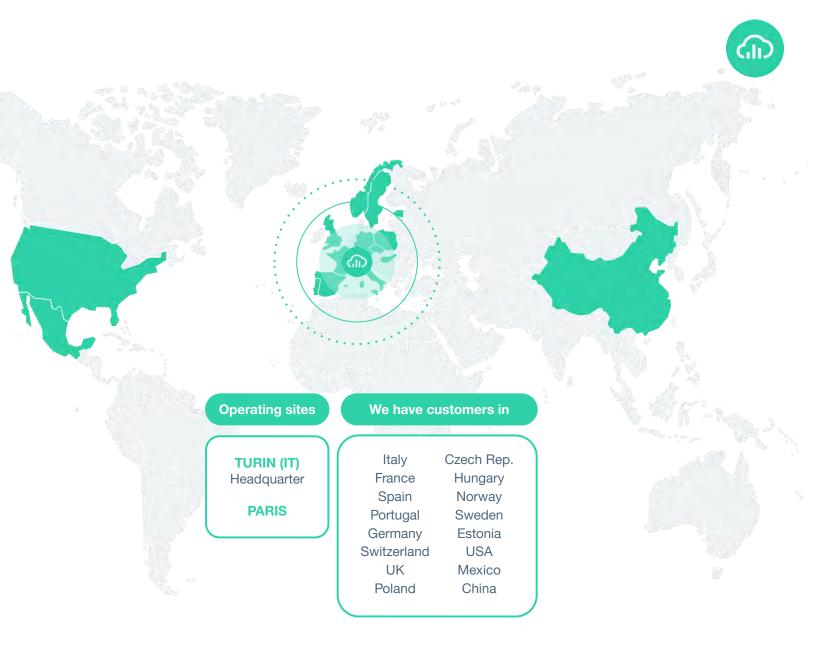


A team of experts taking care of your buildings



Our expertise

Energy management & analysis Project management Hardware development IoT and Cloud computing HVAC energy efficiency







Optimize your building with our services

HVAC Optimization

Make plants efficient, save energy and reduce CO₂ emissions with our Algorithm



Energy monitoring

Identify the most energy-consuming machines and processes and consciously reduce waste



Environmental monitoring

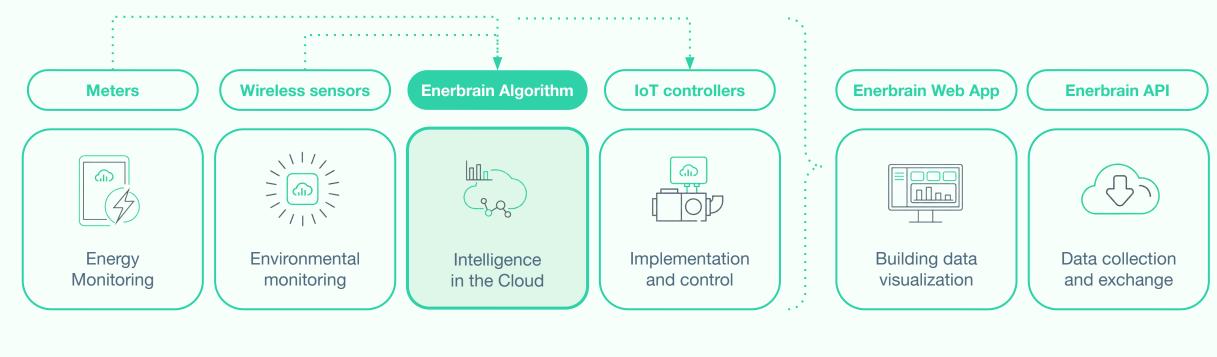
View the **comfort conditions** of your buildings in real time with **our sensors**



Turn to us for an Energy Intelligence Consultation



IoT and cloud-based elements of our intelligent system



Features

Accurate and secure data acquisition from the building or electrical panels, machinery, processes, and indoor environment

ex: electrical consumption, gas, water, temperature, etc.

Consumption optimization and setpoint maintenance **Remote control** over the BMS, plant, or individual elements

Displaying and receiving

data also and setting desired comfort setpoints for each area of the building



Why choose the Enerbrain team?

A single stakeholder for stress-free optimization



We take care of every stage



SAVING

Save energy and reduce CO₂ emissions

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5-7% with energy monitoring service

15-30%

with HVAC optimization service



DIGITIZATION

We simplify energy management

Collect data and make strategic decisions to

Cut consumption Decarbonize Obtain certifications ESG reporting



INNOVATION

We increase the intelligence of your buildings

Thanks to the optimization logic developed by our **Cloud Algorithm**

Custom solution





Benefits and advantages



Why choose **Enerbrain for Industry?**



IoT DEVICES

For monitoring environment we use our wireless sensors

Granularity of data that can be integrated into the regulation of the HVAC system



ENABLERS

Our tools are functional for obtaining ISO 50001 certification



SECURITY

We are **ISO 27001 certified** and pay utmost attention to the security of your data



SUPPORT

Our **team of experts** will be available in case of post-installation needs



INTEGRATION

We are **compatible** with any type, brand, or model of plant present



RELIABILITY

We have a proven track record on more than 50 industrial sites in 13 countries

REPORTING

Open API and data downloading will allow you to do ESG and internal reporting **Our services**

Give intelligence and simplify energy management with Enerbrain solutions



HVAC optimization

With the intelligence of our Algorithm

Make your buildings' HVAC systems efficient

Our comprehensive service to monitor, reduce energy consumption and improve occupants' indoor comfort

COMPATIBLE

With any HVAC system regardless of make or model

Energy saving up to 30%



Remote control



Improved indoor comfort



Intelligence to the building

GD







Full service, customized to the plant characteristics in the field, to improve the activity and achieve:

Energy savings

Improved indoor comfort

Reduced CO₂ emissions

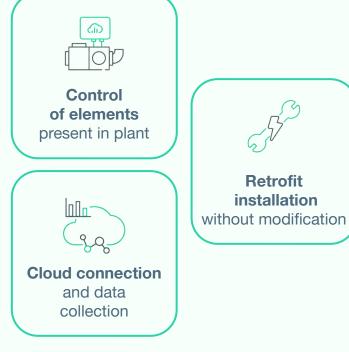
Easy to scale to a portfolio of large buildings

Application of intelligence logic to the HVAC plant

HVAC system optimization intelligent logics







Retrofit installation

HVAC system optimization

actuator control



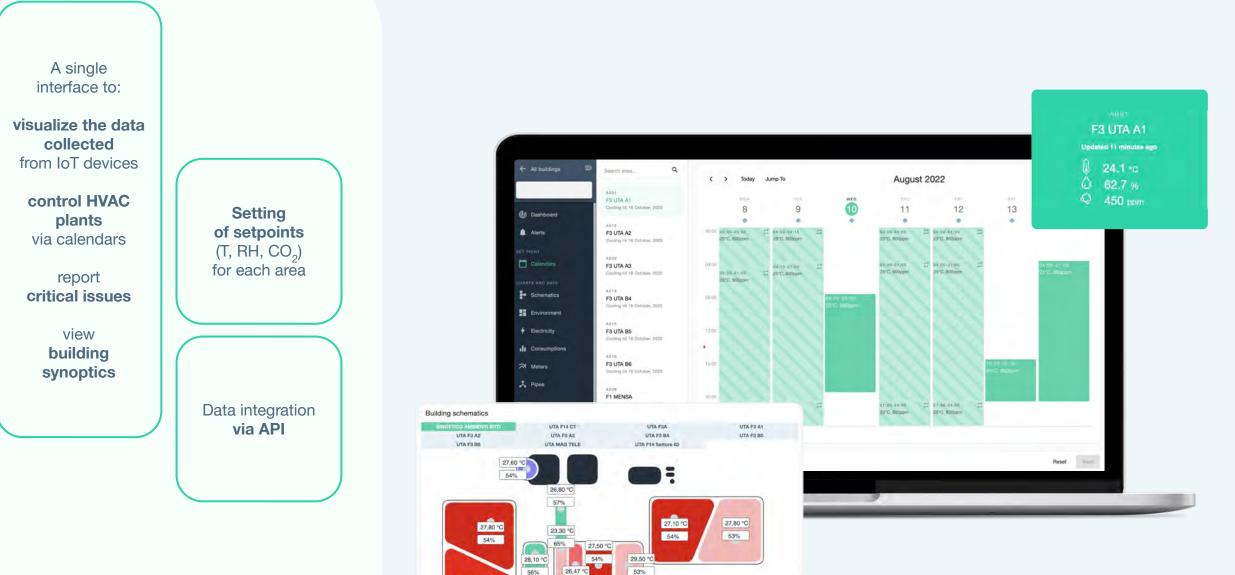


How do we achieve savings? **The logic of optimization**

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Benefits

The algorithm adjusts the system response to the building behavior. Decreased The regulation tries not to exceed the set room setpoint, and through integration with **OVERHEATING** environmental monitoring with eSense it will be possible to achieve: **OVERCOOLING** Adaptive more **appropriate regulation** based on the customer's needs (choosing where to adjust); Regulation tighter monitoring of internal parameters and consequently compliance with the setpoint Improvement and assigned to each room; maintenance of flexibility of future configuration of sensors COMFORT conditions Optimized Optimization of management of **TIME for plant** The algorithm manages hot/cold generation according to indoor and outdoor thermo generation management hygrometer conditions and the heating and cooling requirements of the building. and/or distribution systems SAVINGS The algorithm determines the correct instant of turn-on or turn-off to ensure that comfort is **Dynamic pre-ignition** on HVAC quota achieved at the desired occupancy times, taking into account building inertia and indoor and and pre-power-off of up to 30% outdoor conditions and set setpoint, zeroing out the waste associated with excessively early or calculation late turn-on or turn-off.



56%

27,50 °C

26,27 °C 26,63 °C

58% 58%

28,40 °C

56%

25,80 °C

28,00 °C

54%

27,50 °C

55%

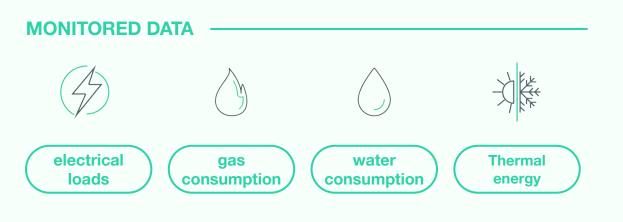
Data visualization and control

Energy Monitoring

Actual data to support you in energy management

Identify and reduce waste where needed with the Enerbrain platform

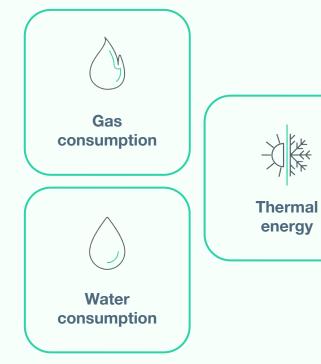
Simplify **energy data collection and monitoring:** a single tool, with advanced alarming, to take targeted actions and simplify data management











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Energy monitoring pulse counter monitoring







Disaggregation of loads to understand areas of focus



Enerbrain Web app

From: 0

for visualization and monitoring] of collected data

Environmental monitoring

Never too cold or too hot again

View real-time comfort conditions

Monitoring indoor spaces using **Enerbrain sensors** allows you to **view environmental comfort parameters in real-time**

MONITORED DATA













Environmental Data

O ExtT

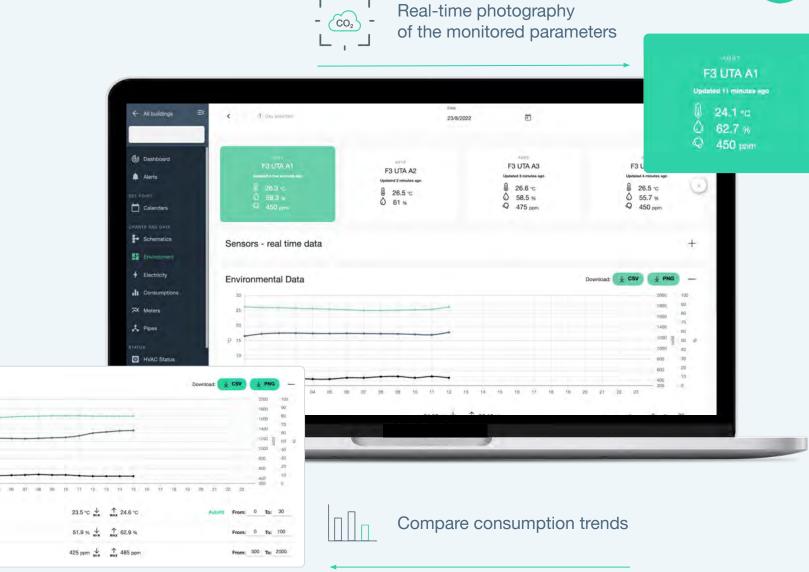
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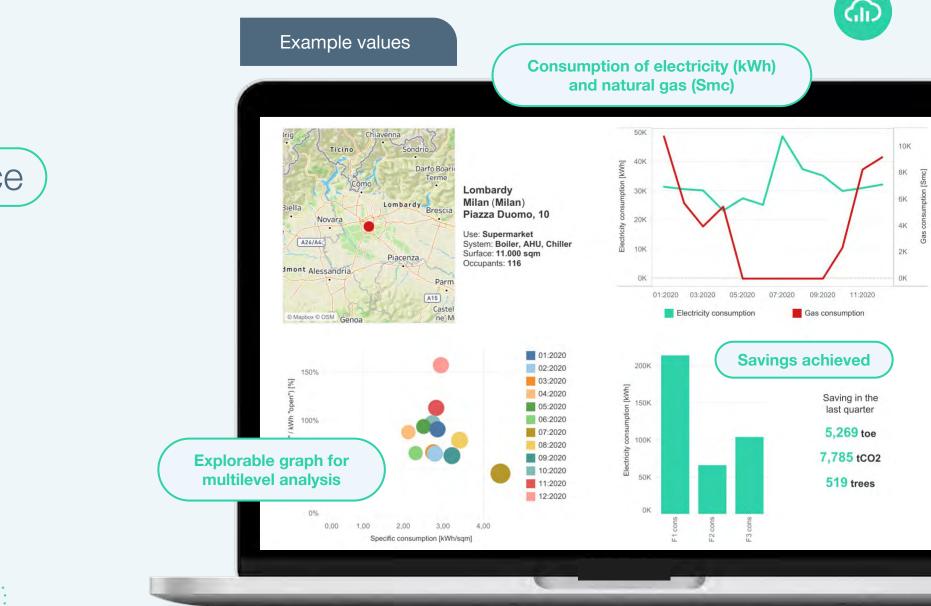
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for visualization and monitoring] of collected data





Energy Intelligence by Enerbrain

The creation of **customizable dashboards** based on your needs:

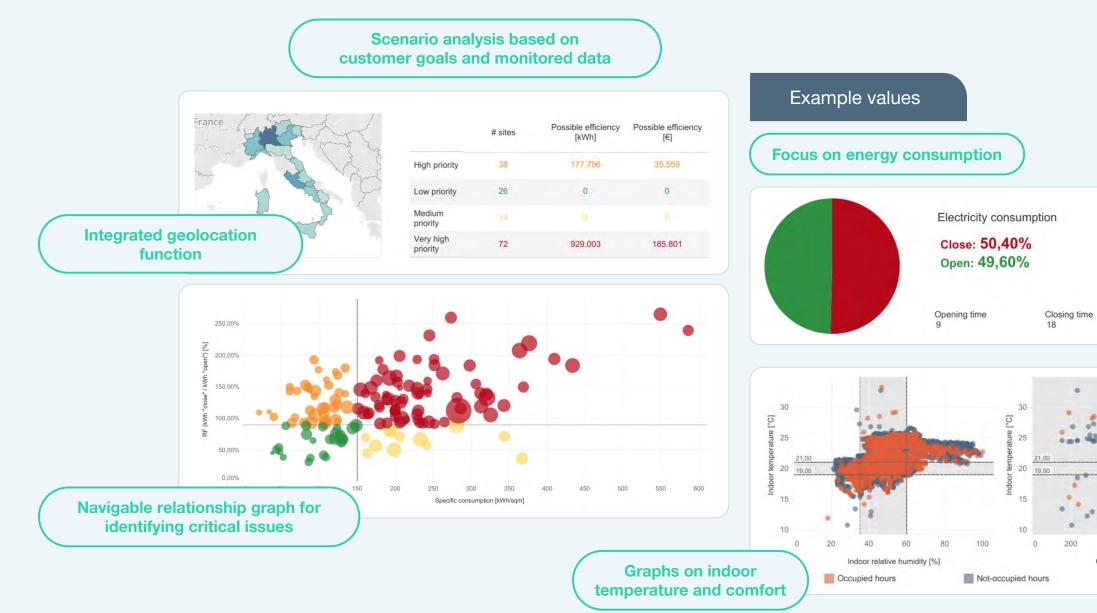
- Energy and financial KPIs
- data available for reporting
- control and strategic choices

Add it to your services!

24

Customizable charts

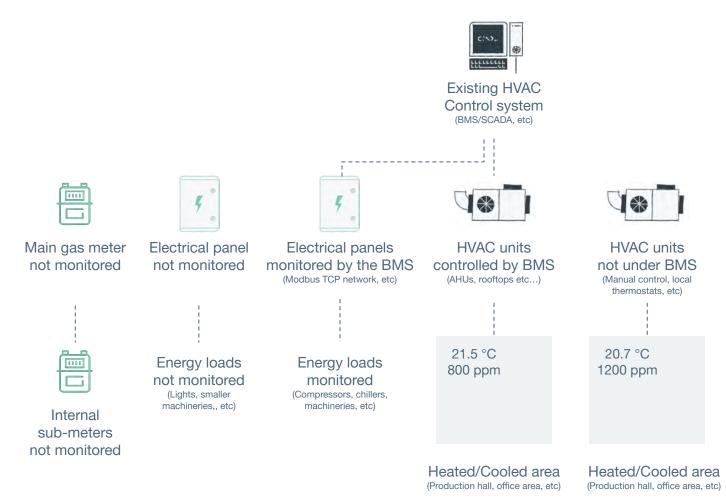




CO2 Level [ppm]

Schematic diagram of a typical HVAC assets





This diagram summarizes the typical structure of an industrial plant

Schematic diagram of a typical EB implementation 1 GID C:\>. **Enerbrain Enerbrain Pulse metering** eMeter Existing HVAC Cloud Web App eGateway Local pulse metering Local energy monitoring Control system Cloud database with Web based control system to Integration of control system with CT-Clamps or system to read gas consumption directly in the existing BMS cloud computing and algorithms visualize data and (BMS/SCADA, etc) Rogowski coils to control and optimize the HVAC the desired set set-points to exchange data to the Cloud system \mathbb{X} **APIs** HVAC units HVAC units Main gas meter Electrical panel Electrical panels eNodes/ePLC Data is not monitored not monitored monitored by the BMS controlled by BMS not under BMS Integration of available control system directly (AHUs, rooftops etc...) (Manual control, local (Modbus TCP network, etc) via REST APIs to HVAC components to exchange thermostats, etc) data to the Cloud 20.7 °C 21.5 °C Energy loads Energy loads 800 ppm 1200 ppm not monitored monitored (Lights, smaller (Compressors, chillers, This schematic summarises machineries,, etc) machineries. etc) eSenses Internal the options to activate: Additional sensors to detect sub-meters temperature, relative not monitored humidity, CO₂ **Energy Monitoring** Heated/Cooled area Heated/Cooled area **Environmental Monitoring** (Production hall, office area, etc) (Production hall, office area, etc) **HVAC energy efficiency**

An efficiency project

HVAC system optimization and consumption awareness The case of an industrial plant





- 70.000 m²
- HVAC system: All air heating only

Automotive plant recognized internationally for the efficiency of its processes and its constant search for innovative and environmentally friendly solutions.

Goal

Using existing HVAC hardware peripherals to optimize the ventilation and heating system of a large industrial production.

Results

EFFICIENCY 6%

Thermal energy savings limited to existing steam generators do not allow direct control

EFFICIENCY 36% Electricity energy savings

> **SUPERVISION** 24h/24Remote control

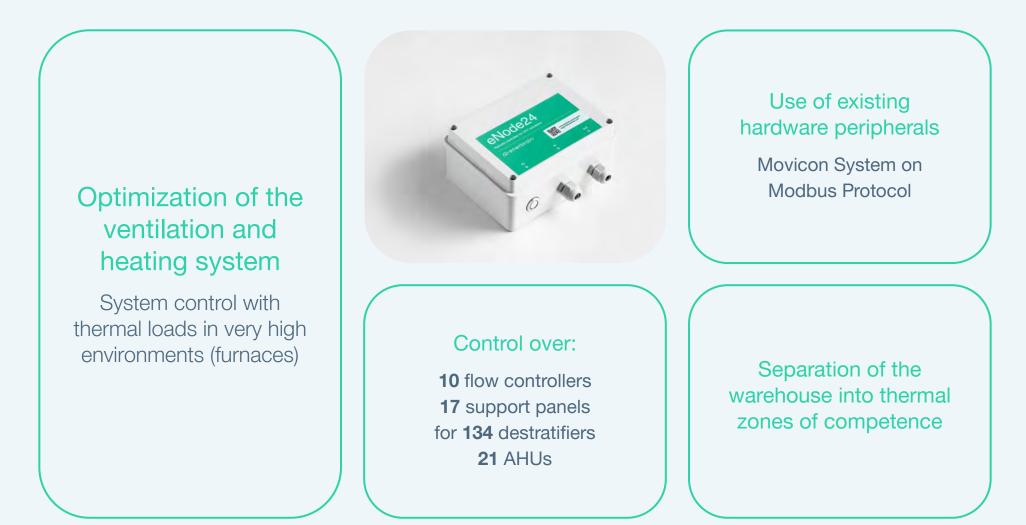
> > CONTROL

+500

points integrated with Enerbrain Algorithm in Cloud The project



Our intervention





Technological innovation and non-invasive integration in the service of sustainability



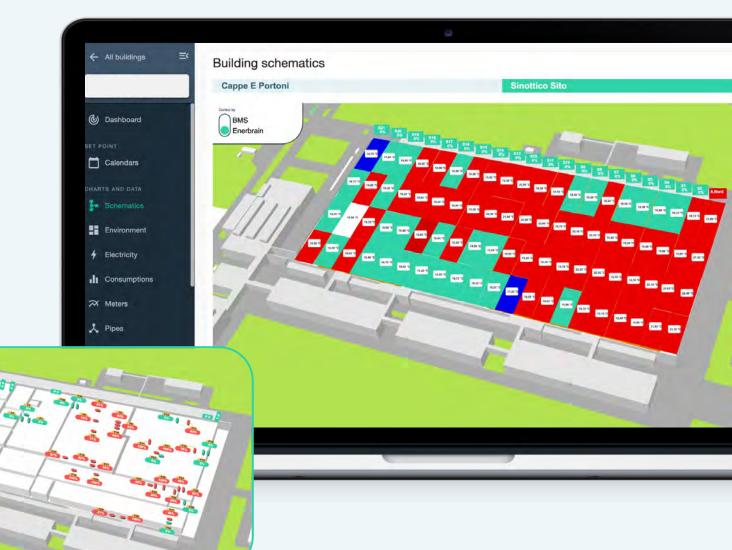
Enerbrain Web App



Customized synoptics

One tool for plant visualization

- Real-time photography of monitored conditions
- Comparison and download of measured data
- Control and setting of calendars with internal comfort setpoints



An efficiency project

A practical example of a roll-out of a large global industrial customer





World leader for automotive industry components.

Europe and China)



Create a global platform for energy monitoring and efficiency to be installed in 49 factories in 13 different countries.

Results

EFFICIENCY 15%

Average energy savings on the HVAC share achieved so far during implementation

> SUPERVISION 24h/24Remote control

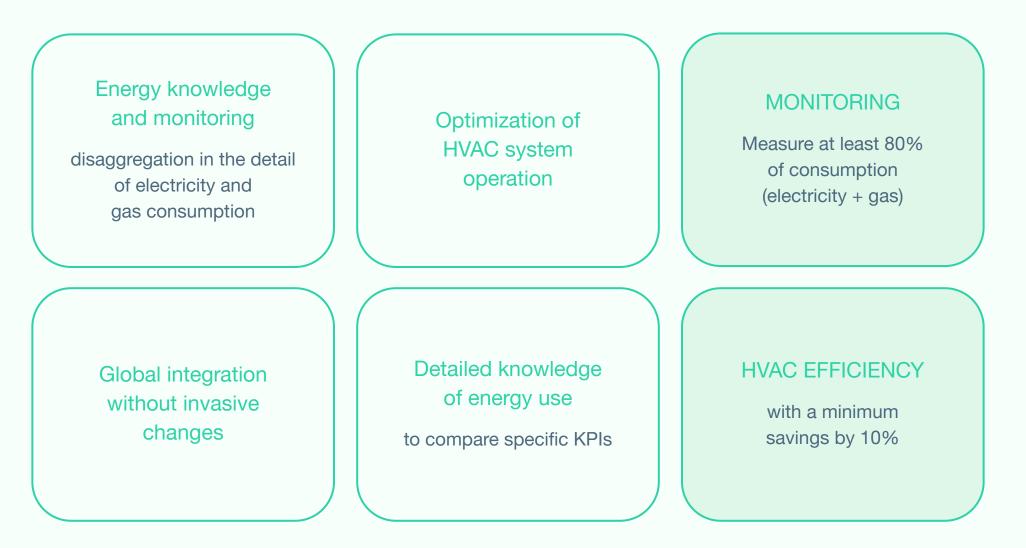
CONTROL > 4.100 electrical loads monitored

RETURN OF INVESTMENT under 3 years





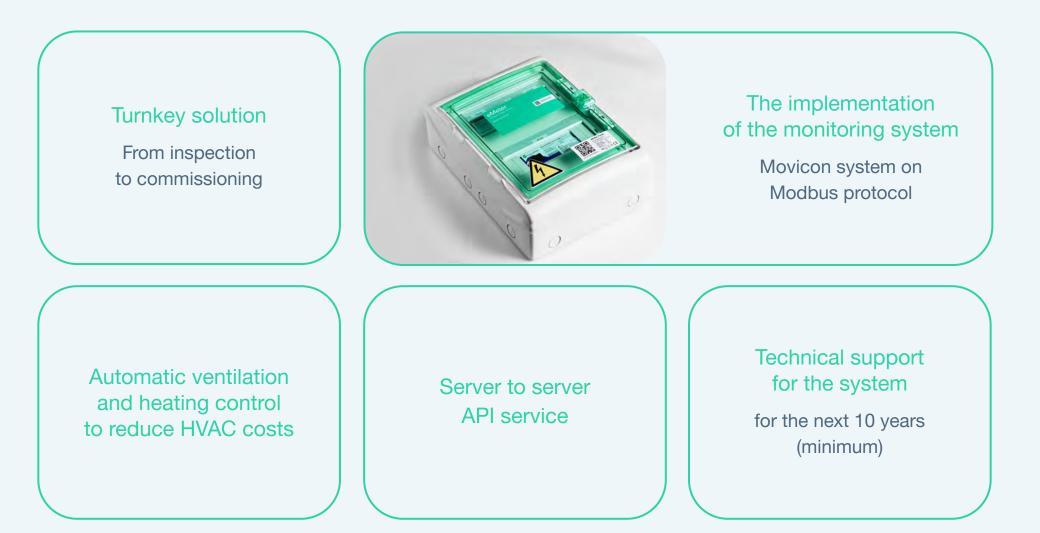
The needs of the Client



The project



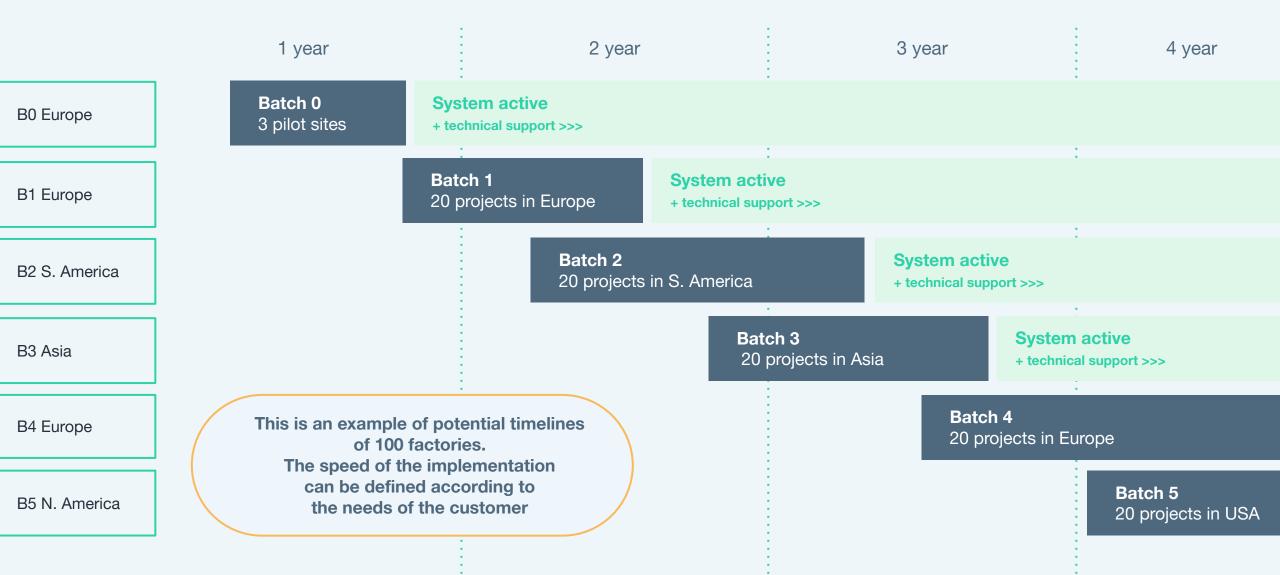
Our intervention



Step installation



Example of a possible roll-out





Automotive factory producing seat components





Environmental and energy monitoring eSense and eMeter positioning





HVAC optimization AHU 1&2 retrofit with ePLCs



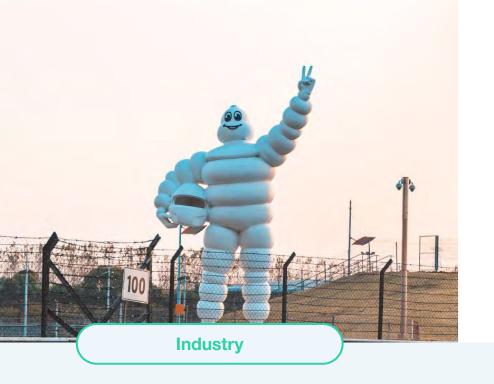


Relationship between weekly consumption and outdoor temperatures during the test

180.000 160.000 120.000 100.000 80.000 60.000 20,000 20,000 0 sep oct nov dec jan feb mar

Baseline Enerbrain ON

GID



Michelin

Monitoring on 500.000 m² Regulation on 35.000 m² HVAC consumption: 600.000€ Plant: all air conditioning and heating

Results

40%

Annual energy saving

1.030t

CO₂ not emitted in one year

85% Time in comfort



Industria automotive energy monitoring

Country: Poland N. buildings: 1 Area: 7.000 mq Total Energy Consumption: 2.400.000 € / year

BMS:

Present

(Siemens Desigo - 2012 **not integrated** with monitoring systems)

Energy monitoring:

Present (monitoring system only for total electricity consumption). Gas and water are not monitored

Customer characteristics and needs

The client, being a TIER 1 Automotive supplier to major automakers, has the need to:

- **monitor all production lines** in order to be able to report to its customers the CO₂ emissions generated by the production of each individual component,
- embark on a path of decarbonization and consumption reduction.

Suggested Enerbrain services

Energy Monitoring

Disaggregation of consumption of major electrical loads (loads greater than 160A), as well as reading gas and water consumption.

What we could install

- Modbus RTU eGateway: to read consumption data from an existing multimeter installed on the general switchboard
- 4 eMeter CORE with CT and Rogowski clamps: the production line is divided into 4 macro sections, each with a dedicated low voltage electrical panel from which all the 3-phase loads to feed the various stages of the production line (e.g., washing, welding, lathe, etc.) start. Enerbrain would install 1 eMeter with 15 ports available in each electrical panel, and for each line it has identified 5 three-phase loads to monitor, from 200A up to 1200A for larger loads.
- **1 ATEX LoRa pulse counter:** to monitor gas consumption, it was requested by the customer to have a pulse output from their gas meter, and with this device they could read the pulses by aggregating them in the platform every hour.
- 1 LoRa pulse counter: to monitor in water consumption from 2 meters
- 1 LoRa gateway: needed to read all data from LoRa devices

Possible expense

CAPEX: 24.400 €

OPEX: 2.900 € / year

EXPECTED RESULTS



Energy saving Through strategic choices based on the data collected



20

three-phase monitored loads in this case from 200A up to over 3000A

1

ATEX gas meter monitored

2

water meters monitored



Industria automotive HVAC optimization

Country: Poland N. buildings: 1 Area: 13.000 mq HVAC consumption: 680.660 kWh Aerotherm gas bill: 88.300 €

HVAC plant:

Heating: **22 gas-fired unit heaters** (each with thermostat adjusted by hand by operators, no automation) **BMS: Not present**

Energy monitoring:

Not present

Customer characteristics and needs

Need to improve comfort and reduce gas consumption.

Unit heaters in the production area are loosely managed with "hand" adjusted thermostats forgotten turned on at the wrong times or with setpoints at the discretion of the nearest operator. To prevent tampering, the maintenance man has locked some thermostats, creating complaints. **A new BMS will be too expensive.**

Suggested Enerbrain services

- **HVAC Optimization** with replacement of 22 thermostats with smart controllers connected via Modbus. The client will have to do the Modbus wiring, but once wired the system will be controllable by the Enerbrain Algorithm and Web App.
- Environmental monitoring to improve indoor comfort and reduce complaints

What we could install

- 22 industrial smart thermostats: replacing the existing thermostats is critical to better control comfort
- **eGateway Modbus:** to read data from all the meters (excluded from the offer is the laying of the modbus cable, which will be done by the site FM maintainer)
- **1 ATEX LoRa pulse counter:** to monitor gas consumption from the general meter. Access pulse output from the meter will be requested from the gas supplier
- 22 eSense: a sensor will be added in each area served by the unit heaters, so that both the T recorded by the thermostat and the T of the neighboring area will be available, increasing granularity.
- 1 LoRa gateway: needed to read all data from LoRa devices

Possible	expense

CAPEX: 35.000 €

OPEX: 3.400 € / anno

EXPECTED RESULTS







Time in comfort Avoiding overheating during the heating season thanks to the Algorithm in Cloud

ROI for the Enerbrain solution

1 years and 8 months

(in enerbrain)

Ready for an intelligent use of energy?

Discover more

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Enerbrain

